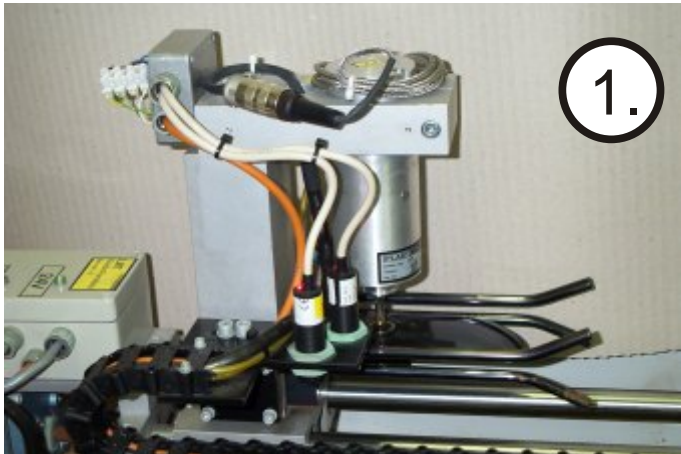
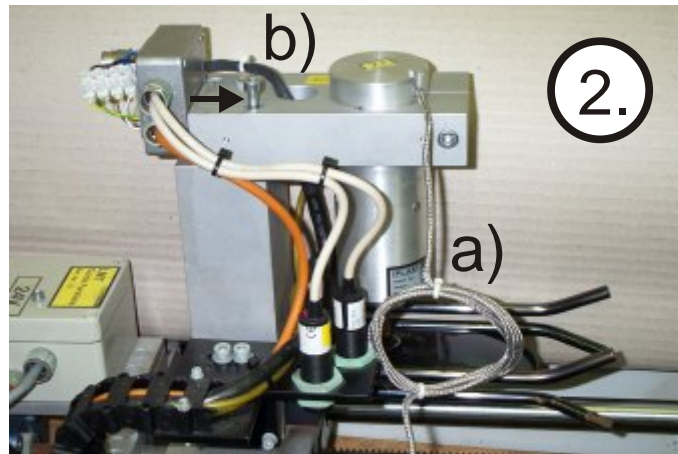


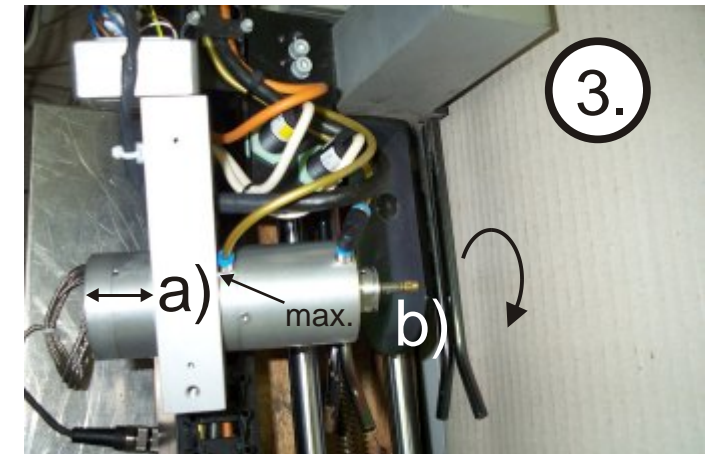
## Replacing the LMT nozzle



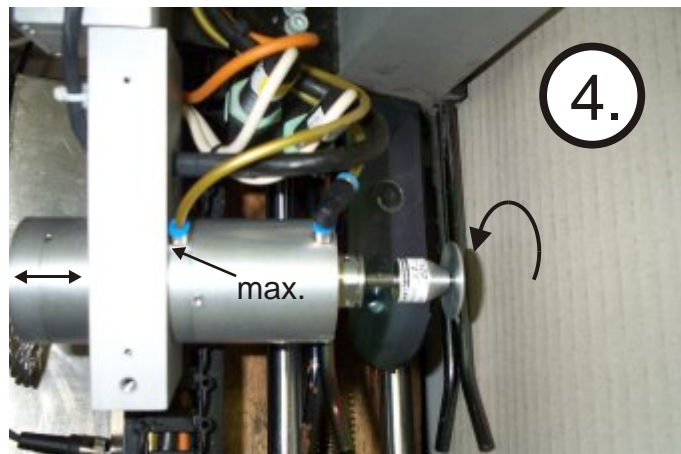
1.: Turn off the PC 8 power supply  
Remove the LMT cover



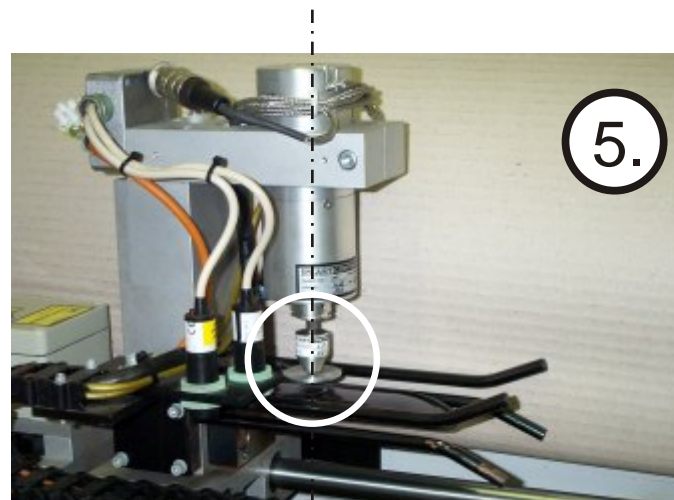
2.: a) Unplug the sensor plug  
b) Unscrew the mounting bracket



3.: a) Shift up the LMT sensor to max. position  
Lock the sensor in max. position  
b) Unscrew the old nozzle (counter-clockwise)



4.: Install the new nozzle (screw in clockwise).  
With the new nozzle the LMT sensor must stay in max. position



5.: Re-assemble the unit  
Check for the alignment of nozzle  
and reference screw !

6.: see "LMT service instructions"  
and check for PC8 pneumatic setup